

Thank You

Thanks for purchasing an MPX Series Magnetostrictive Level Sensor from us! We appreciate your business and your trust. Please take a moment to familiarize yourself with the product and this guide before installation. If you have any questions, at any time, don't hesitate to call us at 435-753-7300. You can also find a full list of our product install guides at:

apgsensors.com/resources/install-guides

Table of Contents

1. Description	4. Install Guidelines & Instructions	7. General Care
2. How to Read Your Label	5. Dimensions	8. Hazardous Location Wiring
3. Warranty & Return Information	6. Sensor & System Wiring	

MPX-F

MPX Magnetostrictive Level Sensor

INSTALLATION GUIDE



Automation Products Group, Inc.
1025 W 1700 N Logan, UT 84321
apgsensors.com | (435) 753-7300 | sales@apgsensors.com

Doc # 9004830 Rev C
Part # 122950-0033
01/2026

1 Description

The MPX-F Series Magnetostrictive Level Sensor provides highly accurate and repeatable level readings in a wide variety of liquid level measurement applications. It is certified for installation in hazardous areas in the US and Canada by CSA for Class I, Division 2, and Class I, Zone 2 environments.

2 How to Read Your Label

Each label comes with a full model number, a part number, and a serial number. The model number for the MPX will look something like this:

Sample: MPX-F3-ZY-F2.5WB-120

The model number correlates with all the configurable options and tells you exactly what you have. Compare the model number to the options on the datasheet to identify your exact configuration. You can also call us with the model, part, or the serial number and we can help you.

You'll also find all hazardous certification information on the label.

3 Warranty & Return Information

This product is covered by APG's warranty to be free from defects in material and workmanship under normal use and service of the product for 24 months. For a full explanation of our Warranty, please visit

www.apgsensors.com/warranty-returns/

Contact Technical Support to receive a Return Material Authorization (RMA) before shipping your product back.

If your product needs to be returned for evaluation, contact us via email, phone, or online chat on our website. We will issue you an RMA number with instructions. You can also find the form on our website by clicking "RMA" in the web footer, or go to

apgsensors.com/RMA-form

- Phone: (435) 753-7300
- Email: sales@apgsensors.com
- Online chat at apgsensors.com

Please have your part number and serial number available.

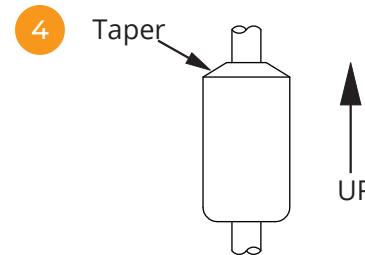
4 Installation Guidelines & Instructions

The MPX should be installed in an area—indoors or outdoors—which meets the following conditions:

- Ambient temperature between -40°F and 185°F (-40°C to 85°C).
- Relative humidity up to 100%.
- Altitude up to 2000 meters (6560 feet).
- IEC-664-1 Conductive Pollution Degree 1 or 2.
- IEC 61010-1 Measurement Category II.
- No chemical corrosive to stainless steel (such as NH₃, SO₂, Cl₂, etc.).
- Ample space for maintenance and inspection.

Additional care must be taken to ensure:

- The probe is located away from strong magnetic fields, such as those produced by motors, transformers, solenoid valves, etc.
- The medium is free from metallic substances and other foreign matter.
- The probe is not exposed to excessive vibration.
- The float(s) fit through the mounting hole. If the float(s) does/do not fit, it/they must be mounted on the stem from inside the vessel being monitored.
- The float(s) is/are oriented properly on the stem (See Figure 5.1 below). MPX-F floats are installed by customer.



IMPORTANT: Floats must be oriented properly on the stem, or sensor readings will be inaccurate and unreliable. Untapered floats will have a sticker indicating the top of the float. Remove sticker prior to use.

FIGURE 5.1

Assemble sensor mounting, float(s), weight, and pins at installation location, if possible.

- Slide mounting option onto stem. Loosen compression cap so it will slide easily on the stem.
- Note: if the floats do not fit through the tank/vessel mounting hole, mount them on the stem from inside the vessel being monitored. Then secure the sensor to the vessel.
- Slide floats onto stem. If using two floats, slide the lighter float on first. Tops of floats will be indicated by a sticker. After, ensure top of float is toward MPX-F sensor head, remove sticker.
- For sensors with float stops, refer to the assembly drawing included with the sensor for float stop installation locations.
- Insert weight on end of stem. Hold in place with clevis pin.
- Insert cotter pin in clevis pin. Bend ends of cotter pin back to lock pins in place.

Install MPX-F sensor on tank:

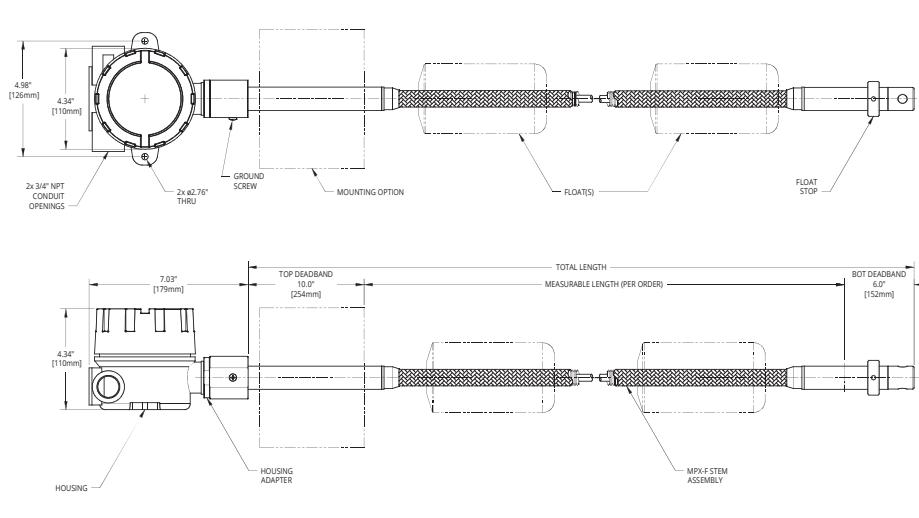
- When lifting and installing the sensor be sure to minimize the bending angle between the rigid stem at the top and bottom of the sensor and the flexible stem in-between. Sharp bends at those points could damage the sensor.
- If your sensor's stem and floats fit through the mounting hole, insert the weight and the floats into the mount opening.
- Carefully unroll and feed the MPX-F sensor stem into the tank. Slide the mount up to the top of the stem.
- When the weight is on the bottom of the tank, secure the mounting option to the vessel.
- Take any slack out of the flexible stem. Tighten the compression fitting to hold.

Electrical Installation Instructions:

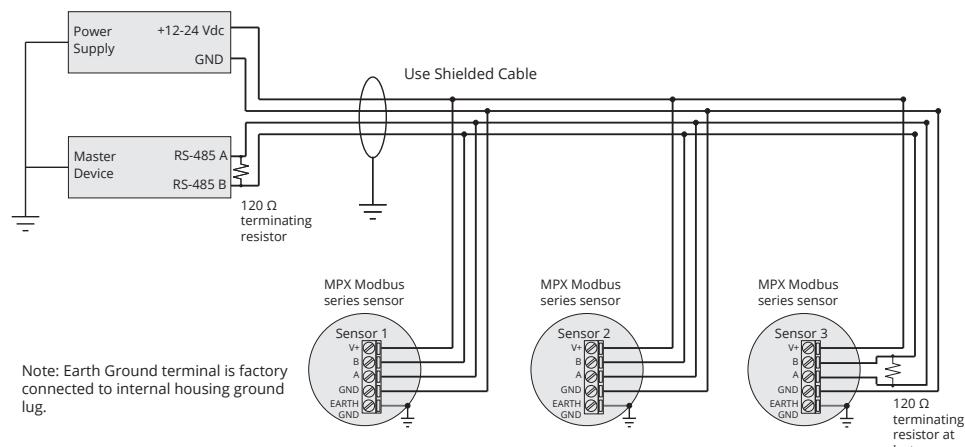
- Remove the housing cover of your MPX.
- Feed Systemwires into MPX through 3/4" NPT conduit openings. Fittings must be UL/CSA Listed for CSA installation.
- Connect wires to MPX terminals. Use crimped ferrules on wires, if possible.
- Replace the housing cover.
- For lightning and surge protection on MPX-F4 models, either connect the grounding screw (see Dimensions section 4) to an earth ground, or ensure that tank mounting of MPX is grounded.

See Electrical Connections and System Wiring Diagrams (section 6) for Modbus and 4-20 mA wiring examples.

5 Dimensions

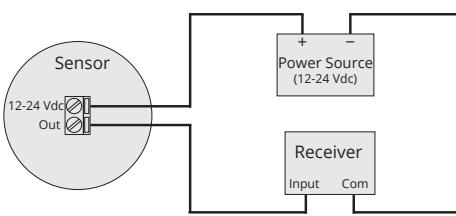


6 Sensor & System Wiring Diagrams

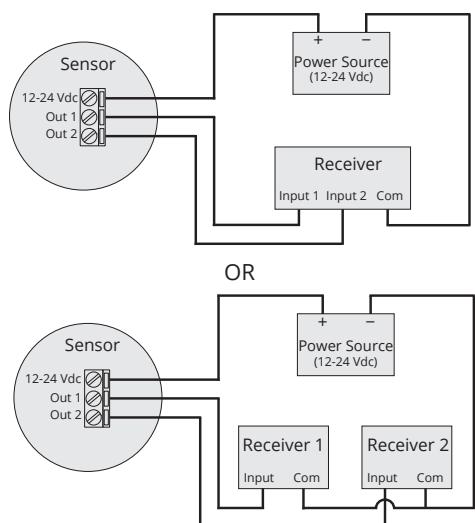


MPX-F4 MODBUS SYSTEM WIRING

4-20 mA Single Float Loop Wiring (MPX-F2 Series)



4-20 mA Dual Float Loop Wiring (MPX-F3 Series)



MPX-F2/MPX-F3 SYSTEM WIRING

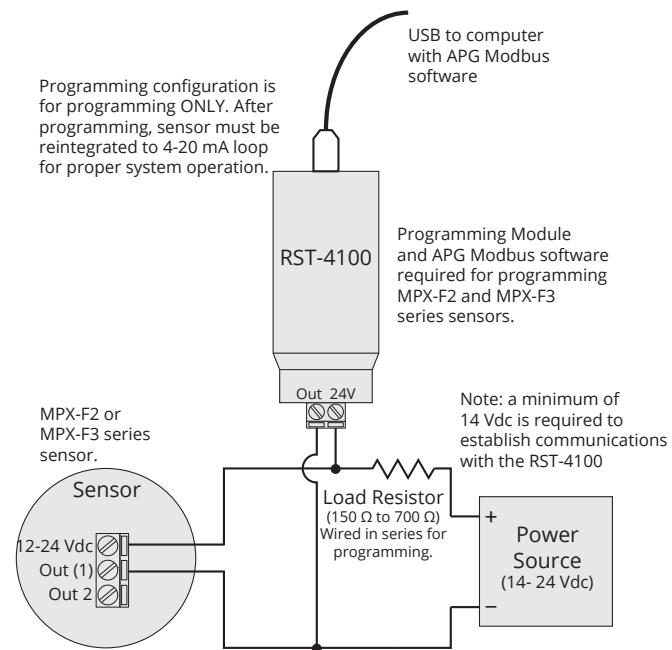
IMPORTANT: Refer to Section 8 for Hazardous Location Wiring

NOTE: For APG Modbus programming instructions, please see MPX user manual. APG Modbus software can be downloaded from apgsensors.com/software-downloads.

IMPORTANT: For lightning and surge protection on an MPX-F4, either connect the grounding screw (see Section 5) to an earth ground, or ensure that tank mounting of the MPX-F4 is grounded.

IMPORTANT: MPX level sensors MUST be installed according to drawing 9003468 (Hazardous Installation and Non-Incendive Wiring Drawing) in Section 8 to meet listed approvals. Faulty installation will invalidate all safety approvals and ratings.

Programming configuration is for programming ONLY. After programming, sensor must be reintegrated to 4-20 mA loop for proper system operation.



MPX-F2/MPX-F3 COMMUNICATION WIRING

7 General Care

Your level sensor is very low maintenance and will need little care as long as it was installed correctly. However, in general, you should periodically inspect your MPX unit to ensure the stem is free of any heavy buildup that might impede the movement of float(s), detection errors can occur.

If you need to remove the float(s) from the stem of your MPX, be sure to note the orientation of the float(s) prior to removal. This will help ensure proper re-installation of the float(s).

Also, ensure that the housing cover is snuggly secured. If the cover becomes damaged or is misplaced, order a replacement immediately.

8 Hazardous Location Wiring (Right)

DANGER: OPEN CIRCUIT BEFORE REMOVING COVER or KEEP COVER TIGHT WHILE CIRCUITS ARE ALIVE;

AVERTISSEMENT—OUVRIR LE CIRCUIT AVANT D'ENLEVER LE COUVERCLE, or GARDER LE COUVERCLE BIEN FERME TANT QUE LES CIRCUITS SONT SOUS TENSION.

WARNING: EXPLOSION HAZARD—SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS I, DIVISION 2;

AVERTISSEMENT—RISQUE D'EXPLOSION—LA SUBSTITUTION DE COMPOSANTS PEUT RENDRE CE MATERIEL INACCEPTABLE POUR LES EMPLACEMENTS DE CLASS I, DIVISION 2.

WARNING: EXPLOSION HAZARD—DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NONHAZARDOUS

AVERTISSEMENT—RISQUE D'EXPLOSION—AVANT DE DECONNECTER L'EQUIPEMENT, COUPER LE COURANT OU S'ASSURER QUE L'EMPLACEMENT EST DESIGNÉ NON DANGEREUX.

