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 **NOTE:** Find product specifications, accessories, and more in the Data Sheet. Go to: <https://apgsensors.com/settler>

INTRODUCTION

Thank you for purchasing a Settler Remote Monitoring Device from APG. We appreciate your business! Please take a few minutes to familiarize yourself with the product and this manual.

Settler is a versatile remote monitoring gateway designed for seamless sensor data acquisition via Modbus RS485 and 4-20mA inputs. It supports up to four 4-20mA sensors and multiple Modbus sensors. Collected data is encrypted and securely transmitted to APG's cloud-based monitoring platform, Explorer, using MQTT with AES (Advanced Encryption Standard). Settler offers four connectivity models to ensure reliable communication across various environments:

1. Ethernet: Connects via a standard network cable.
2. Wi-Fi: Supports wireless setup through a secure 2.4 GHz network.
3. PoE (Power over Ethernet): Streamlines installation by providing both data connectivity and power through a single cable, eliminating the need for a separate power supply at the installation site.
4. Cellular: Connects to any major cellular provider in the USA and Canada.

Reading your label

The Settler label indicates the power, 4-20 mA, and Modbus connector pinouts. The manufacturing label contains the part number and the serial number, which is used to identify your Settler in APG's cloud-based monitoring platform Explorer.

WARRANTY & WARRANTY RESTRICTIONS

This product is covered by APG's warranty to be free from defects in material and workmanship under normal use and service of the product for 24 months. For a full explanation of our Warranty, please visit apgsensors.com/warranty-returns. Contact Technical Support to receive a Return Material Authorization before shipping your product back.

REPAIR & RETURNS

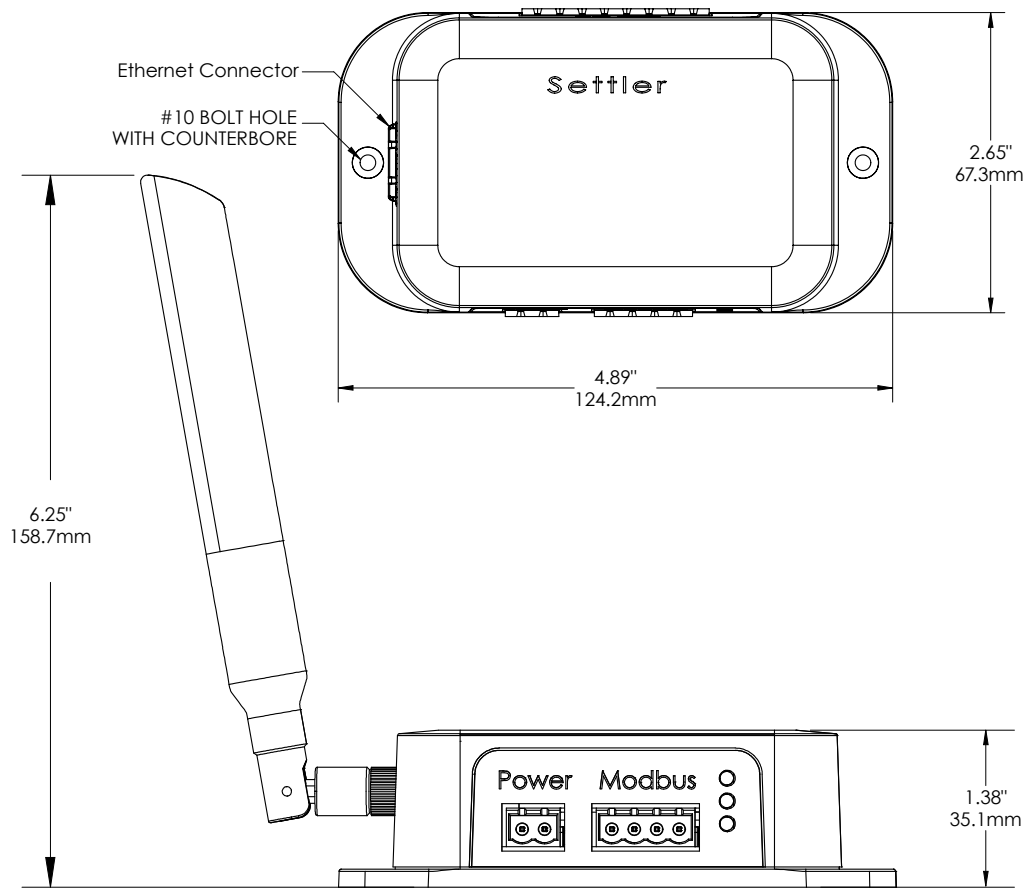
Should your Settler require service, please contact the factory via phone, email, or online chat. We will issue you a Return Material Authorization (RMA) number with instructions. You can also find the form on our website by clicking "RMA" in the web footer, or go to apgsensors.com/RMA-form

- Phone: 888-525-7300
- Email: sales@apgsensors.com
- Online chat: www.apgsensors.com

Please have your part number and serial number available.

CHAPTER 1: DIMENSIONS & WIRING

DIMENSIONS



NOTE: Ethernet Connector only available for Ethernet and POE models. Antenna only available for Cellular models.

POWER SUPPLY

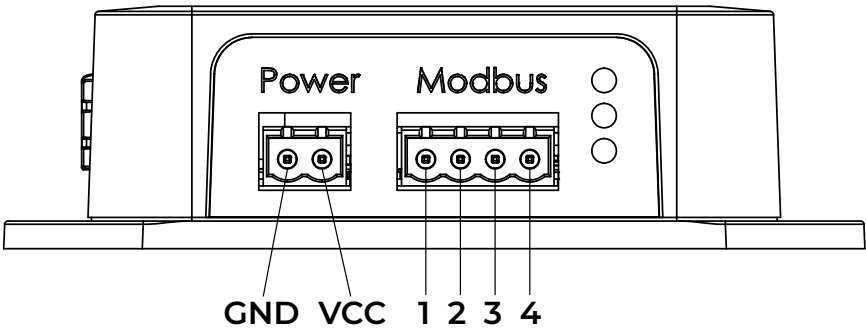
Supply Voltage

- 12 to 32 VDC
- 40 mA at 24V

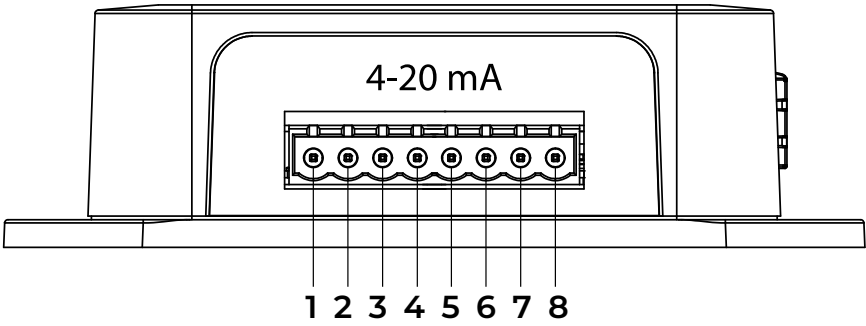
Sensor Power Supply:

- 9W (@ 24V) is available to power your 4-20mA or Modbus sensors directly through Settler when using PoE
- 4-20mA Inputs: Active loop power is provided for up to four sensors

WIRING PINOUT



MODBUS PINOUT	
1	A
2	B
3	VCC
4	GND



4-20mA PINOUT	
1	4-20 in 4
2	V+
3	4-20 in 3
4	V+
5	4-20 in 2
6	V+
7	4-20 in 1
8	V+

NOTE: For PoE models, the 2-Pin Power connector is optional, as power can be supplied via the RJ45 Ethernet port.

CHAPTER 2: INSTALLATION

PHYSICAL INSTALLATION NOTES

Settler is intended for indoor use. It can be installed in environments that meet the following conditions:

- The device is protected from excessive moisture, extreme heat, or corrosive environments.
- Adequate space is provided for wiring connections.
- For Ethernet and PoE models: Ethernet accessibility (wired network access is required).
- For Wi-Fi models: Reliable 2.4 GHz Wi-Fi signal coverage in the installation area.
- For Cellular models: Cellular service from any major provider in the USA or Canada must be available.

IN THE BOX

Inside the box you will find:

- Settler Remote Monitoring Device
- Power connector (2-Pin)
- Modbus (RS485) sensor connector (4-Pin)
- 4-20mA sensors connector (8-Pin)
- Cellular Antenna (Cellular models only)

Ensure you have all components before proceeding.

TOOLS & MATERIALS REQUIRED

- A flathead screwdriver is required to make electrical connections.
- Settler can be mounted using size #10 bolts.
- For Ethernet and PoE models: Use a CAT5, CAT5e, or CAT6 Ethernet cable.
- For PoE models: A PoE-enabled switch or PoE injector (802.3af/at) (optional)
- For Wi-Fi models: A mobile device (phone, tablet, or laptop) with Wi-Fi is required for initial setup.

CONNECT SETTLER TO NETWORK

CONNECT TO ETHERNET NETWORK

STEP 1. Use a CAT5, CAT5e, or CAT6 Ethernet cable. Settler will automatically request an IP address using DHCP (factory default). A fixed IP address can also be used. See "Set Up Fixed IP Address" on page 5.

STEP 2. When the device connects successfully, it will establish a secure link with explorer.apgsensors.com where you can configure your Settler and sensors.

STEP 3. For PoE models: Simply plug your Ethernet cable into the Settler PoE and a PoE-enabled port. The device will power on and the Green LED will illuminate immediately.

CONNECT TO WI-FI NETWORK

- STEP 1.** Upon first boot-up, Settler Wi-Fi will broadcast a temporary Wi-Fi access point. The network name will be the device's serial number.
- STEP 2.** Use a mobile device (phone, tablet, or laptop) with Wi-Fi to connect to the temporary access point. The password is **12345678**
- STEP 3.** Open a web browser and type **http://192.168.4.1** into the address bar to access the configuration page.
- STEP 4.** Select your preferred 2.4 GHz Wi-Fi network and enter the credentials. The device will then connect to your selected network and establish a secure link with explorer.apgsensors.com where you can configure your Settler and sensors.

Settler Wi-Fi will automatically connect to the chosen network when it is available. If the network is unavailable, Settler Wi-Fi will broadcast the temporary Wi-Fi access point to allow configuration.

CONNECT TO CELLULAR NETWORK

- STEP 1.** Connect the provided antenna to the Settler device. Connect power via the 2-pin power connector.
- STEP 2.** Settler Cellular will automatically connect to an available cellular network.
- STEP 3.** When the device connects successfully, it will establish a secure link with explorer.apgsensors.com where you can configure your Settler and sensors.
- STEP 4.** If the yellow LED continues blinking, move the Settler to another location with better cellular coverage.

NOTE: Cellular models require APG-provided SIM card. Contact APG for information about cellular data rates and activation.

LED INDICATORS

LED Color	State	Meaning
Green	Solid	Settler is powered on
Yellow	Blinking Fast	Searching for internet/cellular service connection
Yellow	Blinking Slow	Connecting to explorer.apgsensors.com
Yellow	Solid	Successfully connected to explorer.apgsensors.com
Red	Solid	Error detected — check connections and settings

Once the Yellow LED is solid, Settler is fully operational and is sending data to explorer.apgsensors.com.

CONNECT SENSORS

For 4-20mA inputs:

- Each Settler unit supports up to four 4-20mA sensors.
- Wire each sensor to the corresponding terminals on Settler.
- The number indicated on the pinout (e.g., IN4) refers to the Power Line.

For Modbus RS485:

- Wire sensors according to the pinout on the label.
- If connecting multiple sensors, connect and setup sensors one at a time at explorer.apgsensors.com before adding the next one.

SET UP A FIXED IP ADDRESS

Settler's Ethernet, POE, and Wi-Fi interfaces use DHCP by default. To configure a static IP address, first connect Settler to a network with a DHCP server, then access the built-in web interface to update the network settings.

STEP 1. In a web browser on the same network as Settler, navigate to explorer.apgsensors.com. For information about Explorer sign in, see Chapter 3.

STEP 2. Click "My View" at the top of the screen. Select your Group, then select the Gateway with Settler's serial number.

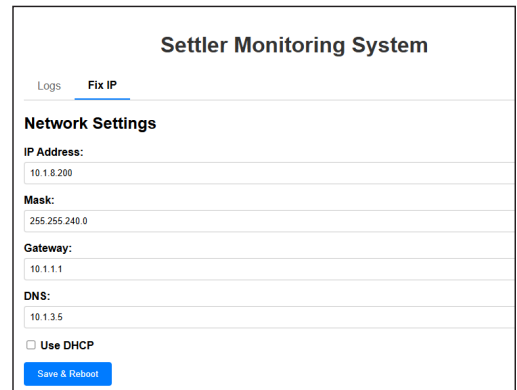
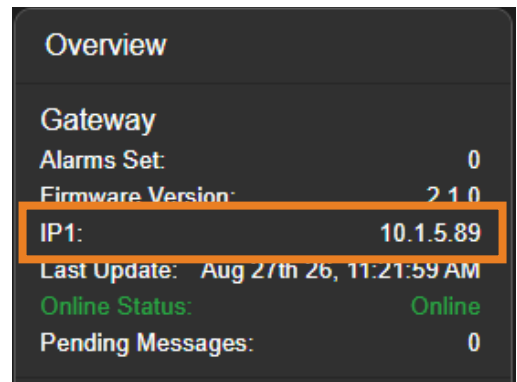
NOTE: The Gateway must be configured with at least one sensor to proceed. See Chapter 3: Setup Sensors in Explorer for information.

STEP 3. Click on a sensor. Identify Settler's IP address in the Overview panel.

STEP 4. While on the same network as Settler, type the IP address into a browser search bar and press enter.

STEP 5. Click the "Fix IP" tab. Enter the desired network settings. For a fixed IP address, uncheck the "Use DHCP" box.

STEP 6. Click the "Save & Reboot" button. A popup will appear to confirm that the settings are saved and Settler is rebooting. If the popup does not appear within a few seconds, click "Save & Reboot" again.



STEP 7. Settler's LEDs will turn off for a moment, then turn back on in the normal startup sequence (See "LED Indicators" on page 4). If the Yellow light continues blinking quickly, the IP address may be misconfigured.

STEP 8. If the IP address is misconfigured, see "Restoring Factory Defaults."

RESTORING FACTORY DEFAULTS

If Settler's IP address is misconfigured, restore its factory defaults using the following procedure.

STEP 1. Start with Settler powered off.

STEP 2. Connect power to Settler.

STEP 3. Wait until the green LED is on and the yellow LED begins flashing rapidly. This will take 3-5 seconds from power on.

STEP 4. As soon as the yellow LED begins flashing rapidly, turn Settler off.

STEP 5. Repeat disconnecting and reconnecting power to Settler five times. Each power cycle counts toward the reset only if Settler has enough time to boot but is turned off before configuration is complete (while the yellow LED is still blinking fast).

STEP 6. When the factory reset is triggered, all three LEDs will illuminate solid for two seconds. Leave Settler connected to power. Settler then reboots in DHCP mode.

IMPORTANT: A factory reset clears existing sensor configurations, removes the Wi-Fi credentials, and restores the IP address assignment to DHCP.

CHAPTER 3: SETUP SENSORS IN EXPLORER

NOTE: For a complete description of the features and tools in **Explorer**, check out the official Explorer User Manual at <https://apgsensors.com/explorer-manual>

SIGN IN TO EXPLORER

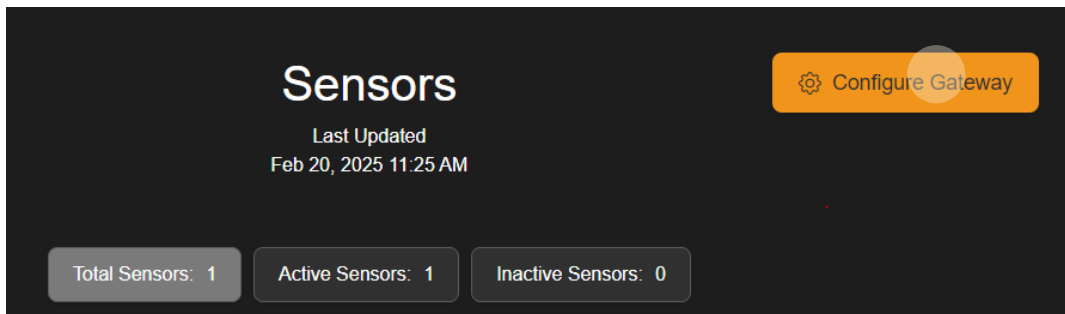
New users are sent an email invitation to sign up in Explorer. Existing users can send invitations to other members of their organization. If you did not receive an invitation email, please contact APG.

Make a new account and sign in at explorer.apgsensors.com

SET UP NEW SENSORS

To set up new sensors, make sure they are connected to Settler and the power is on.

1. Go to explorer.apgsensors.com and sign in.
2. Click "My View" at the top of Explorer webpage.
3. Click the Group card.
4. Click your Gateway card. Check the label on the side of Settler to identify its unique Gateway ID number (serial number).
5. On the Sensors page, click the "Configure Gateway" button on the right.



6. Follow the steps of the Gateway Configuration Wizard.
 - a. Name the Gateway.
 - b. Add sensors. For APG sensors*, choose the sensor from the Sensor Model dropdown list. Give the sensor a name. Set the Modbus ID (Modbus sensors) or select the Power Line (4-20mA sensors).
 - c. Set Gateway Timings, Alarms (optional), and Location (optional).
 - d. Click "Finish" to save the configurations and send any pending commands.
7. To see sensor readings, click on the Sensor card and look at the Chart.

NOTE: For information on how to set up generic sensors, please refer to the **Explorer User Manual**.

CHAPTER 4: TROUBLESHOOTING

Type	Issue	Solution
Power	No LEDs on after power is connected	• Ensure the power source is within 12-32 VDC. • Verify wiring connections (see Wiring Pinout on page 2).
Sensors Not Recognized	Sensors are connected, but no data appears in Explorer	• Check sensor wiring (see Wiring Pinout on page 2). • Ensure the correct Modbus ID or 4-20mA input is assigned in Explorer. • Restart Settler and retry configuration.
Data Transmission Issues	Data is not updating in Explorer	• Verify Settler is online in Explorer. • Check network status and firewall settings (port 1223 needs to be open). • Restart Settler and see if the issue persists.
Ethernet Connection Issues	Yellow LED does not turn on after connecting Ethernet	• Ensure Ethernet cable is plugged in correctly to both Settler and router. • Try a different Ethernet cable or port.
Wi-Fi Connection Issues	Cannot see Settler Wi-Fi hotspot	• Ensure Settler is powered on. • Wait up to 60 seconds after powering on. • Restart Settler and see if the issue persists. • Restore to factory defaults (see page 5)
Wi-Fi Connection Issues	Cannot access setup page at 192.168.4.1	• Ensure mobile device is connected to Settler's Wi-Fi hotspot and no other network. • Try a different device or browser. • Restore to factory defaults (see page 5)
Wi-Fi Connection Issues	Settler does not connect to selected Wi-Fi network	• Ensure correct Wi-Fi network credentials. • Ensure the Wi-Fi network is 2.4 GHz (5 GHz is not supported). • Restore to factory defaults (see page 5)
Wi-Fi Version Explorer Connection	Settler Wi-Fi doesn't appear in Explorer	• Ensure router allows new devices and is not blocking outbound MQTT connections on port 1223. • Restore to factory defaults (see page 5)
PoE Sensor Issues	Sensors not getting enough power	• If using PoE to supply power to sensors, ensure total power draw does not exceed 9W.
Cellular Connection Issues	Yellow LED blinks and does not turn solid Settler Cellular does not connect to Explorer	• Ensure the antenna is properly connected • Move Settler Cellular to an area with better cellular coverage

If additional support is needed, contact APG via:

- Phone: 888-525-7300
- Email: sales@apgsensors.com
- Online chat: www.apgsensors.com

APPENDIX: REGULATORY COMPLIANCE

SETTLER WI-FI MODELS

This device contains a 2.4 GHz Wi-Fi transceiver based on the Infineon CYW43439 chipset. The wireless module is certified under the following regulations:

FCC ID: 2ABCB-RP2040
IC: 20953-RP2040

FCC Statement

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
(1) This device may not cause harmful interference, and
(2) This device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

ISED (Canada) Statement

This device contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's RSS(s). Operation is subject to the following two conditions:

- (1) This device may not cause interference; and
- (2) This device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil contient des émetteurs/récepteurs exemptés de licence qui sont conformes aux CNR d'Innovation, Sciences et Développement économique Canada. L'exploitation est autorisée aux deux conditions suivantes :

- (1) l'appareil ne doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

SETTLER CELLULAR MODELS

This device contains a cellular transceiver module based on the Quectel BG95-M3 chipset. The cellular module is certified under the following regulations:

FCC ID: XMRBG95M3
IC: 10224A-BG95M3

FCC Statement

This device complies with Part 15 of the FCC Rules and with Part 22/24/27 as applicable for cellular operation. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and
- (2) This device must accept any interference received, including interference that may cause undesired operation.

This device contains a certified cellular module. The antenna(s) used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter, except in accordance with FCC multi-transmitter procedures.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

ISED (Canada) Statement

This device contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's RSS(s). Operation is subject to the following two conditions:

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